

Distillation tower design project Document

Distillation Tower Design Project: A Comprehensive Guide to Planning, Engineering, and Implementation

Introduction to Distillation Tower Design

The **distillation tower design project** is a critical component in the chemical and petroleum industries, serving as the backbone for separating complex mixtures into their respective components. Effective design ensures optimal separation efficiency, operational safety, and cost-effectiveness. This article provides an in-depth overview of the essential elements involved in designing a distillation tower, from initial planning and process analysis to detailed engineering and construction considerations.

Understanding the Fundamentals of Distillation Towers

What Is a Distillation Tower?

A distillation tower, also known as a fractionation column, is a vertical vessel used to separate a mixture based on differences in boiling points of its constituents. The process involves heating the mixture, vaporizing it, and then condensing the vapor to collect separated components at different levels within the tower.

Core Principles of Operation

- Vapor-liquid equilibrium: The basis for separation, where each tray or packing stage reaches equilibrium conditions.
- Reflux ratio: The ratio of condensed liquid returned to the column, impacting separation efficiency.
- Tray and packing configurations: Structures within the tower facilitate contact between vapor and liquid phases.

Key Steps in Distillation Tower Design

1. Process Data Collection and Analysis

Design begins with gathering crucial process data:

- Feed composition, temperature, and flow rate
- Desired product specifications and purity levels
- Operating pressure and temperature ranges
- Thermodynamic properties of involved components

2. Selection of Operating Conditions

Choosing optimal pressure and temperature conditions affects separation efficiency and energy consumption. Typically, higher pressures reduce the required reflux ratio but may impact separation quality.

3. Determining Tower Configuration

Decisions include:

- Number of theoretical stages or trays
- Type of internal packing or trays
- Column diameter and height
- Reflux ratio and feed location

4. Material and Structural Design

Selecting suitable materials for corrosion resistance, mechanical strength, and thermal stability is vital. Structural design considerations include:

- Support and reinforcement structures
- Vessel thickness and insulation
- Access points and maintenance provisions

5. Thermodynamic and Process Simulation

Using software tools like Aspen Plus or HYSYS, engineers simulate separation processes to optimize design parameters, predict performance, and troubleshoot potential issues.

6. Safety and Regulatory Compliance

Design must adhere to safety standards such as ASME codes, API standards, and environmental regulations to ensure safe operation.

Design Components of a Distillation Tower

1. Tower Shell and Support Structure

The shell houses internal components and must withstand internal pressure and external forces. Material selection depends on process fluids and operating conditions.

2. Trays and Packing

These facilitate vapor-liquid contact:

- **Tray types:** sieve, valve, bubble cap trays
- **Packing materials:** structured or random packings made from materials like metal, ceramic, or polymer

3. Reboiler and Condenser

- Reboiler: Provides the heat required to generate vapor from the bottom product.
- Condenser: Cools and condenses vapor from the top, enabling reflux and product collection.

4. Feed Entry and Side Draws

Proper feed inlet design ensures minimal disturbance; side draws allow extraction of intermediate components.

5. Instrumentation and Control Systems

Automation and control systems monitor temperature, pressure, flow rates, and composition, maintaining optimal operation.

Design Calculations and Modeling

1. Material and Energy Balances

Fundamental calculations ensure the tower meets process requirements:

- Mass balance equations to determine flow rates
- Energy balance calculations for heat duties

2. Tray and Packing Efficiency

Design involves:

- Estimating the number of theoretical stages using McCabe-Thiele or Ponchon-Savarit methods
- Adjusting for real-world inefficiencies

3. Hydraulic and Structural Design

Calculations address:

- Vapor and liquid traffic to prevent flooding or weeping
- Structural integrity under operational stresses

4. Energy Consumption and Optimization

Energy integration and heat exchange optimization reduce operational costs.

Construction and Installation Considerations

1. Fabrication of Components

Manufacturing internal trays, packing, and vessel shells according to precise specifications.

2. Site Preparation and Assembly

Ensuring foundation stability, proper alignment, and safe assembly procedures.

3. Commissioning and Testing

Leak testing, pressure testing, and performance verification before operation.

4. Maintenance and Upgrades

Designing for accessibility, ease of cleaning, and future capacity expansions.

Environmental and Safety Aspects

1. Emission Control

Implementing vapour recovery units, scrubbers, and filters to minimize pollutants.

2. Safety Protocols

Incorporating safety relief valves, fire suppression systems, and hazard mitigation measures.

3. Regulatory Compliance

Adhering to local environmental regulations and industry standards ensures legal operation and safety.

Emerging Trends and Innovations in Distillation Tower Design

1. Advanced Packing and Tray Technologies

New materials and designs improve efficiency and reduce pressure drops.

2. Process Intensification

Combining multiple separation steps or integrating heat exchangers to reduce footprint.

3. Digitalization and Automation

Implementing IoT sensors and AI-driven control systems for real-time optimization.

4. Sustainability Focus

Using energy-efficient designs, renewable energy sources, and environmentally friendly materials.

Conclusion

The **distillation tower design project** encompasses a multidisciplinary approach that combines chemical engineering principles, mechanical design, safety standards, and environmental considerations. From initial process analysis to detailed structural engineering, each stage is vital for creating an efficient, safe, and sustainable separation unit. Proper planning, simulation, and adherence to industry standards not only ensure operational success but also contribute to the overall profitability and safety of chemical and petroleum processing plants. As technological advancements continue, future distillation tower designs will become more efficient, environmentally friendly, and adaptable to evolving industry needs.

Distillation Tower Design Project: An In-Depth Investigation

Introduction

The distillation tower design project stands as a cornerstone in the realm of chemical engineering and process industries. As the backbone of separation processes in refineries, petrochemical plants, and chemical manufacturing facilities, the design of distillation towers directly influences operational efficiency, safety, and economic viability. This investigative article delves into the multifaceted aspects of distillation tower design, exploring the technical considerations, innovative advancements, and challenges faced by engineers and designers. Through a comprehensive review, we aim to provide insights into the critical elements that define successful distillation tower projects and the evolving landscape of this essential technology.

The Significance of Distillation Tower Design

Distillation towers are complex, large-scale apparatuses that leverage differences in boiling points to separate mixtures into their constituent components. Proper design ensures optimal separation, minimal energy consumption, and operational safety. Given their high capital and operational costs, meticulous planning and engineering are vital to maximize return on investment and ensure compliance with environmental and safety standards.

Objectives of a Distillation Tower Design

- Efficient Separation: Achieving the desired purity levels of products.
- Energy Optimization: Reducing energy consumption and operational costs.
- Safety and Reliability: Ensuring structural integrity and safe operation under various conditions.
- Flexibility: Allowing for future process modifications or expansions.
- Environmental Compliance: Minimizing emissions and waste.

Key Components and Design Elements

A distillation tower comprises several core components, each requiring careful design considerations:

- Feed Entry and Pre-Treatment
 - Location and method of feed entry influence tray or packing performance.
 - Pre-treatment ensures feed quality and prevents fouling or corrosion.

- Trays and Packing

- Tray Types: Sieve, bubble cap, valve trays.
- Packing Types: Random, structured.
- Design impacts vapor-liquid contact efficiency.

- Reboiler and Condenser

- Reboiler provides heat to generate vapor.
- Condenser cools vapor to produce liquid reflux.
- Their sizing and placement are critical for energy balance.

- Column Shell and Structural Support

- Material selection (stainless steel, alloys).
- Structural design to withstand operational pressures and temperatures.

- Internals and Accessories

- Weirs, weep holes, vents, and instrumentation.
- Control systems for temperature, pressure, and flow regulation.

Technical Considerations in Design Process

Designing a distillation tower involves complex calculations and engineering judgments. The process generally follows these stages:

Process Simulation and Material Balance

- Utilizing process simulation software (e.g., Aspen Plus, HYSYS).
- Establishing accurate material and energy balances.
- Predicting the number of theoretical stages and feed location.

Thermodynamic Modeling

- Selection of appropriate thermodynamic models (e.g., Raoult's law, activity coefficient models).
- Impact on vapor-liquid equilibrium predictions.

Stage and Height Calculation

- Determining the number of equilibrium stages necessary for desired separation.
- Calculating tower height based on tray or packing efficiency.

Energy and Utility Integration

- Optimizing reboiler and condenser duty.
- Incorporating heat integration strategies to reduce energy consumption.

Mechanical Design and Material Selection

- Assessing pressure and temperature conditions.
- Choosing materials resistant to corrosion and thermal stress.

Safety and Environmental Standards

- Designing for pressure relief, fire safety, and emissions control.
- Compliance with local and international regulations.

Innovations and Advancements in Distillation Tower Design

The field of distillation tower design is continually evolving, driven by technological innovations and environmental imperatives.

Structured Packing and Advanced Internals

- Higher efficiency and lower pressure drops.
- Reduced tower height and footprint.

Modular and Skid-Mounted Designs

- Facilitates faster installation and scalability.
- Reduces construction time and costs.

Process Intensification Technologies

- Incorporation of hybrid systems like dividing wall columns.
- Multi-functional internals for combined separation tasks.

Digitalization and Automation

- Real-time monitoring through sensors and IoT devices.
- Advanced control algorithms for optimal operation.

Energy Recovery and Sustainability

- Use of heat pumps and waste heat recovery.
- Integration with renewable energy sources.

Challenges in Distillation Tower Design

Despite advancements, several challenges persist:

- Complexity of Multicomponent Mixtures: Accurate modeling becomes difficult with complex feeds.
- Energy Intensity: Distillation remains energy-demanding; innovations aim to mitigate this.
- Scale and Cost: Large towers demand significant capital investment.
- Environmental Impact: VOC emissions and waste management require stringent controls.
- Operational Flexibility: Designing for future process changes without extensive modifications.

Case Studies of Notable Distillation Tower Projects

To illustrate the practical application and challenges, several recent projects are examined:

Case Study 1: Ethylene Cracking Plant Expansion

- Incorporation of structured packing to reduce tower height.
- Implementation of advanced control systems for product purity.

Case Study 2: Bioethanol Production Facility

- Use of dividing wall columns to optimize separation.
- Focus on energy efficiency and sustainability.

Case Study 3: Refinery Hydrocarbon Separation Unit

- Retrofitting existing towers with new internals.
- Achieving regulatory compliance while maintaining throughput.

Future Perspectives

The distillation tower design project continues to evolve towards greater efficiency, sustainability, and adaptability:

- Hybrid Separation Technologies: Combining distillation with membrane or adsorption methods.
- Artificial Intelligence: Predictive maintenance and process optimization.
- Miniaturization: Smaller, modular units for niche applications.
- Environmental Stewardship: Zero-emission designs and circular economy integration.

Conclusion

A comprehensive distillation tower design project demands a multidisciplinary approach, combining thermodynamics, mechanical engineering, process control, and environmental considerations. As industries strive for higher efficiency and sustainability, innovative designs and technologies will play an increasingly vital role. Through meticulous planning, advanced simulation, and embracing emerging trends, engineers can develop distillation towers that meet both current demands and future challenges.

This investigation underscores the importance of continual research, technological adaptation, and rigorous engineering practice in the pursuit of optimal distillation tower performance. Whether for refining crude oil, producing specialty chemicals, or facilitating bio-based processes, the design of distillation towers remains an essential and dynamic field within chemical engineering.

QuestionAnswer What are the key factors to consider when designing a distillation tower? Key

factors include feed composition, desired product purity, operating pressure and temperature, column height and diameter, tray or packing type, and energy efficiency considerations. How do you determine the number of theoretical stages needed in a distillation tower? The number of theoretical stages can be calculated using methods like the McCabe-Thiele diagram or Fenske equation, based on the desired separation, feed composition, and relative volatility of the components. What materials are commonly used for constructing distillation towers? Common materials include carbon steel, stainless steel, and alloys like Inconel, chosen based on the chemical properties of the feed and operating conditions to ensure corrosion resistance and structural integrity. How does the choice between tray and packing columns impact distillation tower design? Tray columns are suitable for large capacity and easier maintenance, while packed columns are preferred for their lower pressure drop and better efficiency in certain separations; the choice affects tower height, diameter, and operational parameters. What role does energy integration play in distillation tower design? Energy integration involves optimizing heat exchange between different parts of the process to reduce energy consumption, such as using reboilers and condensers efficiently or implementing heat pump systems. How do safety considerations influence distillation tower design? Safety considerations include pressure relief systems, proper venting, materials compatible with chemicals, fire and explosion prevention measures, and adherence to industry standards and codes. What are common troubleshooting issues in distillation towers during operation? Common issues include flooding, foaming, weeping, entrainment, and inefficient separation, often caused by improper tray design, fouling, or operating outside optimal parameters. How is computational modeling used in distillation tower design? Computational tools like Aspen Plus or HYSYS simulate separation processes, optimize design parameters, predict operational behavior, and aid in scale-up from laboratory to industrial scale. What environmental considerations are important in distillation tower design? Design should minimize emissions, optimize energy use, incorporate waste heat recovery, and ensure compliance with environmental regulations to reduce the environmental footprint. What are the latest trends in distillation tower design technology? Emerging trends include the use of advanced packing materials, integration with membrane separation technologies, automation and control improvements, and energy-efficient designs like heat pump-assisted distillation.

Related keywords: distillation column, process engineering, vapor-liquid separation, tray design, packing selection, process simulation, thermodynamics, heat transfer, equipment sizing, process optimization

Mba project in project management

mba project in project management is a critical milestone for students pursuing a Master of Business Administration, particularly those specializing in project management. It serves as a

comprehensive demonstration of their understanding, skills, and ability to apply theoretical concepts to real-world scenarios. An effective MBA project in project management not only enhances academic credentials but also equips students with practical insights that can propel their careers in various industries.

Understanding the Significance of an MBA Project in Project Management

Why Is an MBA Project Important?

An MBA project in project management is essential for several reasons:

- Practical Application: It allows students to apply classroom concepts to real-life projects.
- Skill Development: Enhances critical skills such as planning, execution, risk management, and communication.
- Industry Readiness: Prepares students for challenges faced in managerial roles.
- Research and Innovation: Encourages innovative solutions to complex project issues.
- Academic Credential: Serves as a testament to a student's expertise and readiness for leadership roles.

Goals of an MBA Project in Project Management

The primary objectives include:

- Analyzing project management methodologies.
- Developing effective project strategies.
- Assessing risk and resource management.
- Demonstrating leadership and team coordination.
- Providing actionable recommendations for project success.

Choosing the Right Topic for Your MBA Project

Factors to Consider

Selecting a relevant and manageable topic is crucial. Consider:

- Interest areas within project management (e.g., Agile, Waterfall, Risk Management)
- Availability of data and resources

- Industry relevance and current trends
- Scope and feasibility within the given timeframe
- Potential for practical impact and contribution to the field

Popular Topics for MBA Projects in Project Management

Some trending topics include:

- Implementation of Agile methodologies in large organizations
- Risk assessment and mitigation strategies in IT projects
- Effectiveness of stakeholder management in construction projects
- Use of project management software to enhance efficiency
- Sustainable project management practices
- Cost control techniques in large-scale projects
- Impact of leadership styles on project success

Structuring Your MBA Project in Project Management

Key Components of the Project Report

A well-structured report typically includes:

- **Introduction:** Background, problem statement, and objectives
- **Literature Review:** Existing research and theoretical frameworks
- **Methodology:** Research design, data collection methods, and analysis techniques
- **Project Planning and Execution:** Tools, techniques, and processes used
- **Findings and Analysis:** Data interpretation and insights
- **Discussion:** Implications, limitations, and recommendations
- **Conclusion:** Summary of key findings and future scope
- **References and Appendices:** Supporting documents and sources

Methodologies Commonly Used

- Case Study Analysis: Deep dives into specific projects
- Surveys and Questionnaires: Gathering stakeholder feedback
- Interviews: Expert insights and industry perspectives
- Quantitative Analysis: Statistical evaluation of project data
- Qualitative Methods: Thematic analysis of project challenges

Implementing Your Project: Best Practices

Effective Planning

- Define clear objectives and scope
- Develop a detailed work breakdown structure (WBS)
- Establish realistic timelines and milestones
- Allocate resources efficiently

Execution and Monitoring

- Use project management tools like MS Project, Primavera, or Jira
- Regularly track progress against milestones
- Manage risks proactively
- Communicate transparently with stakeholders
- Adapt to changes and update plans accordingly

Documentation and Reporting

- Maintain comprehensive records of all activities
- Prepare periodic status reports
- Document lessons learned and best practices

Evaluating the Success of Your MBA Project

Criteria for Evaluation

- Depth of research and analysis
- Practical relevance and applicability
- Clarity and coherence of the report
- Quality of data and insights
- Innovation and problem-solving approach
- Presentation skills

Feedback and Revision

- Seek feedback from supervisors and peers
- Incorporate suggested improvements
- Ensure the final report is polished and professional

Career Opportunities After Completing an MBA Project in Project Management

Job Roles and Sectors

Graduates can explore roles such as:

- Project Manager
- Program Manager
- Project Coordinator
- Construction Manager
- IT Project Lead
- Consultant in Project Management

Industries include construction, IT, manufacturing, healthcare, consulting, and government agencies.

Further Certifications and Education

Enhance career prospects by pursuing certifications like:

- PMP (Project Management Professional)
- PRINCE2
- Agile Certified Practitioner (PMI-ACP)
- Certified ScrumMaster (CSM)

Conclusion

An MBA project in project management is more than an academic requirement; it is a strategic opportunity to demonstrate your expertise, problem-solving skills, and industry readiness. Selecting a relevant topic, following a structured approach, and applying best practices in project planning and execution will not only lead to a successful project but also pave the way for a rewarding career in project management. By showcasing your ability to analyze, innovate, and lead, your MBA project can serve as a cornerstone for your professional growth and industry recognition.

If you need further guidance on specific project ideas, methodology details, or report formatting, consider consulting industry experts or academic advisors to tailor your project to your career aspirations.

MBA Project in Project Management: A Comprehensive Guide to Success

Embarking on an MBA project in project management is a significant milestone for students pursuing advanced business education. It serves as a practical platform to apply theoretical knowledge, demonstrate managerial skills, and contribute valuable insights to real-world organizational challenges. Successfully completing such a project not only enhances your understanding of project management principles but also bolsters your resume, positioning you as a competent professional ready to lead complex initiatives.

In this detailed guide, we will explore the nuances of an MBA project in project management, covering everything from choosing the right project, planning, execution, analysis, to presenting your findings effectively. Whether you're at the initial stages or nearing completion, this resource aims to streamline your process and maximize your project's impact.

Understanding the Significance of an MBA Project in Project Management

An MBA project in project management is more than just a requirement for graduation; it is an opportunity to demonstrate your ability to manage initiatives from inception to completion. It allows students to:

- Apply project management frameworks like PMI's PMBOK, PRINCE2, or Agile methodologies.
- Develop problem-solving and critical thinking skills.
- Gain practical experience with project planning, execution, monitoring, and control.
- Showcase leadership, communication, and stakeholder management abilities.
- Produce tangible outputs that can be integrated into organizational processes or serve as case studies.

Choosing the Right Project Topic

Selecting an appropriate topic is the foundation of a successful MBA project. It should align with your interests, career aspirations, and the needs of your target organization or industry.

Criteria for Selecting a Project Topic

- **Relevance:** The project should address a current issue or opportunity within an organization or

industry.

- Feasibility: Ensure availability of data, resources, and access to stakeholders.
- Interest & Passion: Choose a topic that excites you to sustain motivation.
- Scope: The project should be manageable within the given timeframe and resources.
- Learning Potential: Aim for a project that offers valuable insights into project management practices.

Examples of MBA Project Topics in Project Management

- Implementation of Agile methodologies in software development firms.
- Risk management strategies in construction projects.
- Optimization of resource allocation in manufacturing projects.
- Stakeholder engagement practices in infrastructure development.
- Cost control techniques in IT projects.

Structuring Your MBA Project in Project Management

A well-structured project enhances clarity and ensures comprehensive coverage of essential components.

Typical Structure

- Title Page
- Abstract/Synopsis
- Table of Contents
- Introduction

- Background
- Objectives
- Significance

- Literature Review

- Theoretical frameworks
- Case studies

- Research Methodology
 - Approach (qualitative, quantitative, mixed)
 - Data collection methods
 - Tools and techniques
- Project Planning
 - Work Breakdown Structure (WBS)
 - Gantt charts and schedules
 - Resource planning
- Implementation/Execution
 - Monitoring progress
 - Communication plan
 - Quality assurance
- Analysis & Findings
 - Data interpretation
 - Lessons learned
- Conclusions & Recommendations
- References
- Appendices

Planning Your Project Effectively

Successful project management hinges on meticulous planning. Here are key steps to create a robust plan:

- Define Clear Objectives and Scope
 - What are the specific goals?
 - What boundaries (scope) will you set to keep the project manageable?
- Develop a Work Breakdown Structure (WBS)
 - Break down the project into manageable tasks.
 - Assign responsibilities and deadlines.
- Create a Detailed Schedule
 - Utilize tools like Gantt charts for visualization.
 - Identify dependencies among tasks.
- Resource Allocation
 - Determine human, financial, and material resources needed.
 - Ensure availability and plan for contingencies.
- Risk Management
 - Identify potential risks.
 - Develop mitigation strategies.
- Stakeholder Analysis
 - Identify key stakeholders.
 - Develop engagement and communication plans.

Executing and Monitoring the Project

Implementation is where plans are put into action.

Key Activities During Execution

- Effective Communication: Regular updates through meetings, reports, or digital tools.
- Quality Control: Ensure deliverables meet quality standards.
- Change Management: Adapt to unforeseen circumstances with flexibility.
- Documentation: Keep detailed records for transparency and future reference.

Monitoring Techniques

- Progress Tracking: Use KPIs and milestones.
- Performance Reports: Weekly or bi-weekly updates.
- Earned Value Management: Measure project performance against planned schedule and costs.
- Issue Tracking: Document and resolve problems promptly.

Analyzing Results and Drawing Conclusions

Post-implementation, focus on evaluating project outcomes.

Data Analysis

- Use statistical tools and qualitative analysis to interpret data.
- Assess whether project objectives were achieved.

Lessons Learned

- Identify what worked well and what could be improved.
- Document best practices and pitfalls.

Impact Assessment

- Measure the overall impact on organizational processes or objectives.
- Gather stakeholder feedback.

Writing and Presenting Your MBA Project

Effective presentation enhances the credibility and impact of your work.

Writing Tips

- Be clear, concise, and logical.
- Use visual aids like charts, graphs, and tables.
- Support statements with data and references.
- Maintain academic integrity with proper citations.

Presentation Tips

- Prepare a compelling executive summary.
- Practice delivering a confident and engaging presentation.
- Anticipate questions and prepare answers.
- Highlight key findings, recommendations, and practical implications.

Conclusion

An MBA project in project management is a vital component that bridges academic learning with practical application. By carefully selecting a relevant topic, meticulously planning, executing effectively, and analyzing results critically, students can produce a project that not only fulfills academic requirements but also adds tangible value to organizations and their professional growth.

Remember, the success of your project depends on your dedication, analytical skills, and ability to communicate complex ideas clearly. Approach each phase systematically, leverage available resources, and seek guidance from mentors or industry experts. Ultimately, a well-executed MBA project can serve as a stepping stone toward a rewarding career in project management.

Embark on your MBA project journey with confidence, and transform your insights into impactful solutions that resonate beyond the classroom!

Question What are the key components of an MBA project in project management? An MBA project in project management typically includes an introduction, literature review, research methodology, data analysis, findings, conclusions, and recommendations, demonstrating practical application of project management theories and skills. **Answer** How do I choose a relevant topic for my MBA project in project management? Select a topic that aligns with current industry trends, addresses a real-world problem, and interests you personally. Conduct preliminary research to ensure data

availability and relevance, and consult with faculty or industry experts for guidance. What are the common challenges faced during an MBA project in project management? Common challenges include limited access to data, time constraints, integrating theoretical concepts with practical scenarios, managing stakeholder expectations, and ensuring project scope remains focused and manageable. How can I ensure the practical relevance of my MBA project in project management? Focus on solving real industry problems, incorporate case studies, engage with industry professionals, and apply recognized project management frameworks to ensure your project offers valuable insights and solutions. What tools and software are recommended for MBA projects in project management? Popular tools include Microsoft Project, Primavera, Trello, Asana, and MS Excel for data analysis. Familiarity with project management software enhances the quality of planning, scheduling, and reporting in your project. How should I structure my MBA project report in project management? A typical structure includes the title page, abstract, introduction, literature review, methodology, data analysis, findings, conclusions, recommendations, references, and appendices, ensuring clarity and coherence throughout. What skills are essential for successfully completing an MBA project in project management? Key skills include research and analytical skills, project planning, effective communication, time management, problem-solving, proficiency with project management tools, and the ability to synthesize complex information clearly.

Related keywords: MBA project, project management thesis, project management coursework, project planning, project execution, project control, project management case studies, MBA dissertation, project management strategies, capstone project in project management

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